## Sustainable Refrigeration Summit

Connecting the Pieces for Supermarket Refrigeration Solutions





nasrc.org

**Modular Technologies for Existing Stores** 



Introduction

## Chapter 2

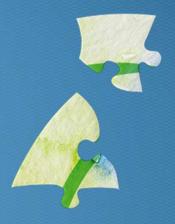
Transcritical CO2 Condensing Units

## Chapter 3











**Modular Technologies for Existing Stores** 

Chapter 1

Introduction

Chapter 2

Transcritical CO2 Condensing Units

Chapter 3









- **▷ OVER 1700 EMPLOYEES**
- > 350MM USD TURNOVER
- > 1,8M SQFT MANUFACTURING & STOCKING AREA
- > 300,000+ REFRIGERATION SYSTEMS / YEAR
- > 700,000+ HEAT EXCHANGERS / YEAR
- > 2008 FIRST R290 PACKAGED SYSTEM
- > 2011 FIRST TC CO2 CONDENSING UNIT
- > 2019 VRL AND RIVACOLD AMERICA



- Rivacold UK
- Rivacold France
- Rivacold Slovakia
- Rivacold CI
- Rivacold America



PRODUCTION, WAREHOUSE AND COMMERCIAL ORGANIZATION





Chapter 1

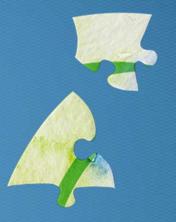
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**Chapter 2** 

Transcritical CO2 Condensing Units

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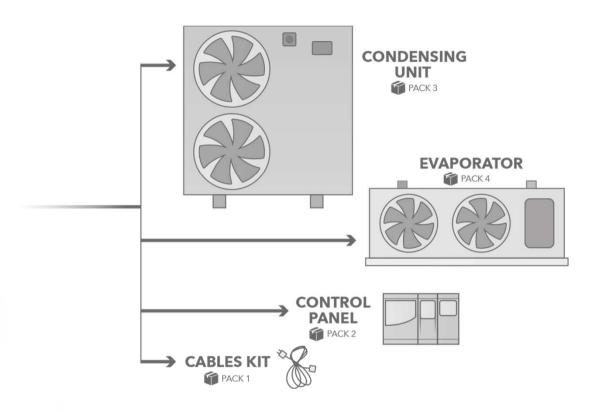


























### TRANSCRITICAL CO2 SPLIT SYSTEM

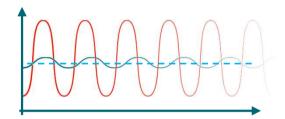




### **END USER BENEFITS**

### PERFECT FOOD PRESERVATION

The continuous modulation of the compressor enables core product temperature to be met constantly





### **ENERGY SAVING**

- Up to -25% vs an R404A On/Off system
- Up to -15% vs a CO2 SE system with Inverter
- Smart defrost function



NATURAL REFRIGERANT





### **RELIABILITY**

- Maximum security and guarantee of any interruption to the cooling process
- Future-proof solution!



**Less vibration** and **noise** down to < 40db(A) @ 35ft free field







### TRANSCRITICAL CO2 SPLIT SYSTEM









### **TIME AND COST SAVING**

- -33% time and cost needed for installation & commissioning of the system
- **Guided installation**
- **Fast connections** between evaporator and control panel
- Evaporator with built-in valves and sensors: no wiring needed and fast connection
- Cold room **control panel preset** by Rivacold, simple and **auto-configuration** by wizard





- Quality of components and advanced systems for the oil return
- Total control of the system through IOT and alarm logic preventing any interruption to the cooling process







## TRANSCRITICAL CO2 SPLIT SYSTEM





#### **MBP MODELS**

SN030M145XU215 SN045M145XU215 SN067M245XU215 SN100M245XU216

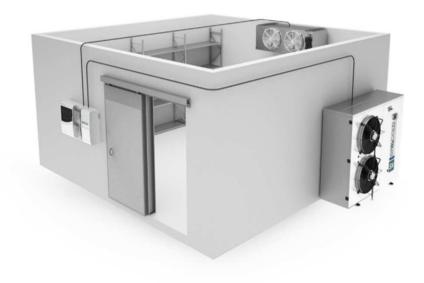
#### LBP MODELS

SN075L145XU215 SN112L245XU216 SN167L245XU216









R744	МВР	LBP
OPERATING RANGE (Tc)	50°F ÷ 35°F 10°C ÷ 1.7°C	0°F ÷ -15°F -17.8°C ÷ -26.1°C
COMPRESSOR DISPLACEMENT	0.12 in <sup>3</sup> /rev ÷ 0.39 in <sup>3</sup> /rev 3 cm <sup>3</sup> /rev ÷ 10 cm <sup>3</sup> /rev	0.18 in³/rev ÷ 0.39 in³/rev 4.5 cm³/rev ÷ 10 cm³/rev
REFRIGERATING CAPACITY*	8845 BTU/h ÷ 34235 BTU/h 2590 W ÷ 10027 W	9317 BTU/h ÷ 22328 BTU/h 2729 W ÷ 6540 W
ROOM SIZE**	1261 ft3 ÷ 9570 ft3 36 m³ ÷ 271 m³	1024 ft3 ÷ 6497 ft3 29 m³ ÷ 184 m³

<sup>\*</sup>Ta =  $90^{\circ}F/32.2^{\circ}C$ ; Te MT =  $35^{\circ}F/1.7^{\circ}C$ ; Te LT =  $-10^{\circ}F/-23.3^{\circ}C$ 

<sup>\* \*</sup>Ta = 90°F/32.2°C





Chapter 1

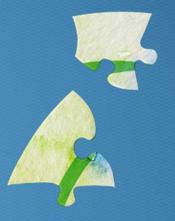
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**Chapter 3** 

















- ▶ R290 (Propane) Refrigerant
- **▶** Water Condensation





- ▶ R290 (Propane) Refrigerant
- **▶** Air Condensation







## **BEST CM R290 PACKAGED SYSTEM - Introduction**



- **▶** Energy Efficiency
  - +40%\*
- **▶** Eco-Sustainability

R290, TEWI -41%

**▶** Quality and Reliability

VRL Lab, Electronic Heart

**▶** Easy Fix

Quick Installation, Smart Control and Stress-free Service







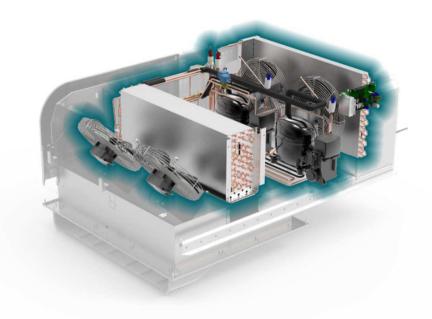


## **BEST CM R290 PACKAGED SYSTEM - Energy Efficiency**



- Completely revised circuit to maximize COP
- Last generation high-efficiency compressors: BLDC Variable Speed
- **▶** Electronic Thermostatic Valve:
  - Pull-down cycles -50%;
  - Extended operating range covers Amb Temp from 40°F to 110°F
- **EC Fan Motors**: low consumption, low noise and improved air throw and distribution
- ▶ High performance heat exchangers:
  - Rifled 5mm tube Condenser
  - Rifled 5/16 tube Evaporator









## **BEST CM R290 PACKAGED SYSTEM - Electronics**



- > RIV-OLUTION Electronics and New Rivacold Software
- > Smart Defrost
- **▶** Leak Detector
- > HACCP Ready, Alarm History and Parameter Recording
- Predisposition for Humidity Control and Neutral Zone



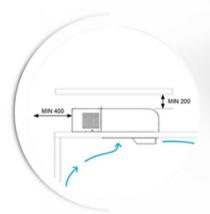




## **BEST CM R290 PACKAGED SYSTEM - Easy Fix**



- > Removable panels for quick service access
- ▶ Increased insulation gap: flexible from 3 to 8 inches
- ➤ Low Profile: 7 inches the minimum distance from store ceiling and 15 from an eventual rear wall
- Supplied with Power Cord (and Plug for single-phase models)
- ▶ Integrated Dissipation Pan (no drain)
- Control Via App











## **BEST CM R290 PACKAGED SYSTEM - Rivacold My I.D. App**



- Visualize settings, pressures, temperatures and status of the Unit
- **Control Mirroring**
- > Personalized Graphs in Real Time
- > 72-hour Data Recording
- ▶ Modbus Connectivity System
- Copy and Paste your Optimized Configuration
- QR Code with Start-up Procedure Videos







## **BEST CM R290 PACKAGED SYSTEM - Range**



### **PERFORMANCE TABLES**



R290			Ca	pacity	Ta= 8	0°F/:	26.7	°C			Ca	oacity	Ta= 9	0°F/	32.2	°C	Capacity Ta= 110°F / 43.3 °C								
CODE	Tc 23°F Tc -5°C							2500	Tc 50°F Tc 10°C		Tc 23°F Tc -5°C		Tc 35°F Tc 1.7°C		Tc 38°F Tc 3.3°C		Tc 50°F Tc 10°C		8°F °C	Tc 35°F Tc 1.7°C		Tc 38°F Tc 3.3°C		Tc 50°F Tc 10°C	
		BTU/h	ft <sup>3</sup>	BTU/h	ft³	BTU/h	ff <sup>3</sup>	BTU/h	ft³	BTU/h	ff <sup>3</sup>	BTU/h	fl <sup>3</sup>	BTU/h	ft <sup>3</sup>	BTU/h	ff <sup>3</sup>	BTU/h	ft³	BTU/h	ff³	BTU/h	ff <sup>3</sup>	BTU/h	ft <sup>3</sup>
BECM1301MA10P	min	2237	180	2745	321	2878	371	3454	777	2124	138	2615	240	2742	275	3294	554	1893	74	2339	127	2452	145	2956	254
(13/15-UL) n	max	3935	364	4777	689	4985	795	5923	1494	3754	283	4559	512	4760	611	5654	1148	3355	162	4082	268	4266	304	5071	593
BECM2302MA20P	min	4546	438	5579	840	5845	968	7014	1829	4317	339	5313	653	5569	756	6694	1420	3850	198	4757	328	4985	371	6015	766
(15/14-UL)	max	8000	968	9708	1653	10141	1886	12041	3394	7635	784	9272	1345	9684	1533	11502	2744	6834	413	8314	805	8689	918	10332	1632
BECM2353MA30P (15/14-UL)	min	6912	805	8498	1409	8900	1617	10697	2970	6568	639	8095	1134	8484	1300	10213	2380	5858	339	7253	660	7608	763	9190	1391
	max	12252	1632	14912	2744	15584	3115	18557	5474	11713	1360	14264	2285	14909	2596	17759	4556	10506	862	12818	1462	13405	1663	15989	2903

### **PERFORMANCE TABLES**



R290			Capac	ity Ta= 8	80°F/2	26.7 °C			Capac	city Ta= 9	90°F/3	32.2 °C	Capacity Ta= 110°F / 43.3 °C							
CODE		Tc -1 Tc -2	13°F 25°C	Tc -1 Tc -23	0°F 3.3°C	Tc 0°F Tc -17.8°C		Tc -13°F Tc -25°C		Tc -10°F Tc -23.3°C		Tc 0°F Tc -17.8°C		Tc -13°F Tc -25°C		Tc -10°F Tc -23.3°C		Tc 0°F Tc -17.8°C		
		BTU/h	ft³	BTU/h	ft³	BTU/h	ft³	BTU/h	ft³	BTU/h	ff³	BTU/h	ft³	BTU/h	ff³	BTU/h	ft³	BTU/h	ft³	
BECM1301LA10P	min	1272	71	1361	85	1695	145	1224	57	1309	64	1623	109	1067	32	1142	35	1419	57	
(13/15-UL)	max	2428	184	2578	212	3127	343	2322	145	2465	166	2980	261	2008	81	2141	92	2602	141	
BECM2302LA20P	min	2571	198	2759	233	3434	392	2482	159	2656	184	3291	300	2162	88	2319	102	2881	166	
(15/14-UL)	max	4914	530	5228	646	6343	1098	4709	388	5002	459	6056	840	4085	222	4351	254	5299	392	
BECM2353LA30P	min	3887	353	4170	413	5204	816	3761	283	4027	328	4999	622	3287	162	3526	187	4385	300	
(15/14-UL)	max	7471	1035	7952	1208	9681	2013	7188	823	7645	964	9279	1596	6268	403	6677	501	8153	893	



#### **END USER AND INSTALLER BENEFITS**

- √ Unprecedent Energy Savings
- √ Future-Proof Solution
- ✓ Perfect Food Preservation
- √ Maximize Storage Space
- √ Fast Installation and Easy Service
- √ Smart Control
- ✓ Redundancy
- ✓ Modularity
- ✓ Retrofit
- √ Flexibility





## **SF WL R290 PACKAGED SYSTEMS**







- **▶** Water Condensation Closed Water Loop Installations
- **▶** Low Cost of Refrigerant Charge
- ▶ No Water Waste
- > Possibility of Heat Recovery

R290			Capac	city T	H <sub>2</sub> O =	41°F			Capacity TH <sub>2</sub> O = 99°F									Capacity TH <sub>2</sub> O = 118°F									
CODE	Tc +50°F Tc			Tc +41°F Tc		Tc +32°F		Tc +23°F Tc		Tc +50°F		Tc +41°F		Tc +32°F		Tc +23°F		0°F	Tc +41°F		Tc +32°F		Tc +2	3°F			
CODE	btu/h	ff³	btu/h	ft³	btu/h	ft³	btu/h	ft³	btu/h	ft³	btu/h	ft³	btu/h	ff³	btu/h	ft³	btu/h	ff³	btu/h	ff³	btu/h	ff³	btu/h	ft³			
SFM034PWL4-UL	20656	2195	18067	2552	15699	1726	13559	1397	16081	2431	13969	1889	12034	1234	10277	987	14156	2087	12270	1617	10540	1042	8967	828			

R290		Ca	pacity TI	$H_{2}O = 4$	I1°F			Ca	pacity TI	$H_2^0 = 9$	9°F	Capacity TH <sub>2</sub> O = 118°F							
CODE	Tc +5°F		Tc -4°F		Tc -13°F		Tc +5°F		Tc -4°F		Tc -13°F		Tc +5°F		Tc -4°F		Tc -1	3°F	
CODE	btu/h	ff³	btu/h	ff <sup>3</sup>	btu/h	ff³	btu/h	ff³	btu/h	ft³	btu/h	ft³	btu/h	ff³	btu/h	ff³	btu/h	ff³	
SFL034PWL4-UL	16889	2953	14371	2408	12041	1725	12682	1875	10656	1524	8830	1047	10908	1501	9124	1214	7561	838	













## THANKS FOR YOUR ATTENTION

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